## **Double Pitch Roller Chains for Conveyor Use**

These chains use straight link plates. They are divided into the large roller series and the small roller series, according to the outer diameter of the rollers used.

## Small Roller series

- •Indicated by a "0" as the last digit of the chain number.
- (S Roller type)
- ●The outer diameter of the roller is the same as for the standard roller chain on which it is based.

Ex.: The outer roller diameter for the C2040 is the same as that of the No.40 standard roller chain.

- Standard sprockets can be used if they have at least 30 teeth.
  - Ex.: The C2040 32-tooth sprocket (16 working teeth) can be used with the No.40 32-tooth standard sprocket.

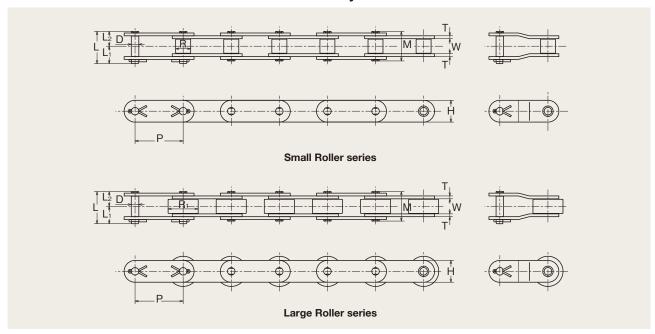
## Large Roller series

(R Roller type)

• Indicated by a "2" as the last digit of the chain number.

- The outer diameter of the roller is the same as for the standard roller chain which has the same pitch as the double pitch roller chain.
  - Ex.: The roller outer diameter of the C2042 is the same as that of the N0.80 standard roller chain, because the chain pitch is 25.4mm (the roller outer diameter is 15.88mm).
- •Use specialized sprockets.

## Dimensions of Double Pitch Roller Chains for Conveyor Use



Chain No.	Pitch P (mm)	Roller		Inner Width W	Pin					Link Plate		Average Tensile		Maximum		
		Outer Dia.(mm)			Dia. D	Length(mm)				Height H	Thickness	Strength		Allowable Load		Mass (kg/m)
			R <sub>1</sub>	(mm)	(mm)	M		L <sub>1</sub>	L2	(mm)	(mm)	(kN)	(kgf)	(kN)	(kgf)	
C2040	25.4	7.92	_	7.95	3.96	16.5	18.5	10.3	8.2	11.4	1.5	16.9	1700	3.63	270	0.48
C2042		_	15.88													0.82
C2050	31.75	10.16	_	9.53	5.08	20.4	22.0	11.8	10.2	15.0	2.0	27.5	2800	6.28	440	0.82
C2052		_	19.05													1.26
C2060H	38.1	11.91	_	12.70	5.95	28.7	31.0	16.6	14.4	17.0	3.2	40.2	4100	8.63	640	1.38
C2062H		_	22.23													2.08
C2080H	50.8	15.88	_	15.88	7.93	35.5	38.8	21.0	17.8	22.6	4.0	68.6	7000	14.7	1090	2.32
C2082H		_	28.58													3.36
C2100H	63.5	19.05	_	19.05	9.53	42.2	45.7	24.6	21.1	28.6	4.8	107.9	11000	22.6	1740	3.46
C2102H		_	39.67													5.64
C2120H	76.2	22.23	_	25.40	11.10	52.6	57.0	30.7	26.3	34.9	5.6	151	15400	30.4	2440	4.92
C2122H		_	44.45													7.87
C2160H	11016	28.58	_	31.75	14.28	67.7	72.9	39.0	33.9	47.6	7.2	257.9	26300	53.0	4170	8.02
C2162H		_	57.15													12.77

Note: Rivet pins are standard, but cotter pins may also be used.